



COFFEE DISPENSERS

Models:

SBC635MCF
SBC635MNCF
SBC635MCMTWIN
SBC635M7CF
SBC635M7NCF
SBC635M7CMTWIN

SBC635MBICF
SBC635MBINCF
SBC635MBICMTWIN
SBC635MBI7CF
SBC635MBI7NCF
SBC635MBI7CMTWIN

Use and Care Guide

BEFORE USE, PLEASE READ AND FOLLOW ALL SAFETY RULES AND OPERATING INSTRUCTIONS.

Keep proof of original sales date (such as your sales slip) with this manual to establish the warranty period.

Write the Model and Serial Numbers below. You'll find them on a plate located either on the back of the appliance or on an interior wall.

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TABLE OF CONTENTS

Important Safeguards	2 – 4
Note on Model Number Suffixes	4
Location of Parts	5
Before Using for the First Time	5
Coffee Dispenser Accessories	6
Coffee Dispenser Assembly	7 – 9
Caster assembly	7
Guardrail installation	7
Coffee tap installation	7
N ₂ regulator installation	8 – 9
Placement and Installation	10 – 14
Choosing the right place	10
Installation	10
Applications	10
Connecting to power supply	10
Reversing the door swing	11
Installation of accessories	12 – 14
Operation	15 – 17
Control panel	15
Setting the temperature	15
Switching between Celsius and Fahrenheit	15
‘Rapid cooling’ function	15
Automatic defrosting	16
Error prompts	16
Normal functioning	16
Dispensing coffee	16 – 17
Maintenance of the Coffee Dispenser	17
Cleaning	17
Out of service	17
Transporting the unit	17
Troubleshooting	18
Limited Warranty	19

IMPORTANT SAFEGUARDS

WARNING!

To reduce the risk of fire, electric shock or injury when using this appliance, follow these basic precautions:

1. Read all instructions before using the appliance.
2. The appliance must be correctly connected to the power supply.
3. Immediately replace worn power cords, loose plugs and faulty power outlets.
4. Do not operate your appliance in the presence of explosive fumes.
5. Disconnect the appliance from the power supply before cleaning or repairing it. Only a qualified technician should repair it.
6. Never stand on top of or inside this appliance, or swing on the door. Avoid putting weight on top of the appliance.
7. To reduce likelihood of injury, do not let children play with this appliance.
8. Do not operate the valve control unless the cylinder is completely installed and connected.
9. Do not attempt to repair or replace any part unless this is recommended in this *Use and Care Guide*. Leave other service matters to qualified technical personnel.
10. Keep packing materials away from children as they could become a choking hazard.
11. Do not spray or flush the coffee dispenser with water, and avoid keeping it in a damp place since this could damage the electrical insulation.

DANGER!

Risk of child entrapment!

Child entrapment and suffocation are not problems of the past. Junked or abandoned appliances are still dangerous, even if they will "just sit at the curb for a few days."

Before discarding your old appliance:

- *Take off the door.*
- *Leave the shelves in place so that children may not easily climb inside.*

- This appliance is CFC- and HFC-free and contains small quantities of Isobutane (R600a) which is environmentally friendly, but flammable. It does not damage the ozone layer, nor does it increase the greenhouse effect. Care must be taken during transportation and setting up of the appliance that no parts of the cooling system are damaged. Leaking coolant can ignite and may damage the eyes.

In the event of any damage:

- Avoid open flames and anything that creates a spark,
- Disconnect from the electrical power line,

- Air the room in which the appliance is located for several minutes, and
- Contact the Service Department for advice.
- The more coolant there is in an appliance, the larger the room it should be installed in. In the event of a leakage, if the appliance is in a small room, there is the danger of combustible gases building up. For every ounce of coolant at least 325 cubic feet of room space is required. The amount of coolant in the appliance is stated on the data plate on the back of the appliance. It is hazardous for anyone other than an Authorized Service Person to carry out servicing or repairs to this appliance.
- Take serious care when handling, moving, and using the appliance to avoid either damaging the refrigerant tubing or increasing the risk of a leak.
- Replacing component parts and servicing shall be done by factory authorized service personnel so as to minimize the risk of possible ignition due to incorrect parts or improper service.

SAFETY PRECAUTIONS REGARDING ELECTRICAL MATTERS

1. Do not pull on the power cord when unplugging the machine. Grasp the plug firmly and pull it straight out of the socket. Do not pull the plug with wet hands.
2. Keep the power cord at the back of the appliance to avoid tripping accidents or damage to the cord.
3. If the power cord is damaged or frayed, it must be replaced by a qualified service professional.
4. Use only a standard three-hole grounded power socket rated above 10A. The socket should not be shared with other appliances.
5. Be sure the plug fits firmly into the socket and that the socket is grounded.
6. The use of an extension cord is NOT recommended.
7. The coffee dispenser requires an AC power supply of 110~120V/60Hz. The fuse or circuit breaker should be rated at 15A.
8. If the leakage of a combustible gas is detected, turn off the gas valve and open the doors and windows. To reduce the risk of fire caused by a spark, do not pull out the plug of the coffee dispenser or of any other electrical device.

LOCATION RECOMMENDATIONS

1. INDOOR USE ONLY. DO NOT ATTEMPT TO USE OUTDOORS.
2. UNLESS THE MODEL NUMBER OF YOUR COFFEE DISPENSER CONTAINS THE LETTERS "BI" (BUILT-IN), THIS APPLIANCE IS INTENDED FOR UPRIGHT, FREE-STANDING USE ONLY. Do not install in cabinet or enclosed space.
3. Get the most out of your coffee dispenser! To maximize efficiency and long life, use near a proper electrical outlet and ensure that there is adequate ventilation and clearance around the unit. If your model is not intended for built-in installation ("BI"), allow at least 4 inches clearance around all sides of the coffee dispenser.

4. Avoid locations where this unit will be in contact with heating elements or direct sunlight.

NITROGEN (N₂) SAFETY PRECAUTIONS, WARNINGS & DANGER NOTICES

1. **DANGER!** Nitrogen is a potentially dangerous gas. Canisters or cylinders are under pressure and proper handling is essential for safety. Familiarize yourself with canister installation and replacement before operating this unit. **HANDLE WITH CARE.** Never jostle, toss or treat cylinders roughly. If you experience headache or difficulty breathing, a leak may be occurring; open windows and doors to ventilate the area and leave immediately.
2. **INTENDED FOR UPRIGHT, FREE-STANDING USE ONLY.** Do not install in cabinet or enclosed spaces.
3. Store N₂ cylinders away from heat or explosive gases. Keep in a cool, dry space (lower than 70°F) and chain canisters upright to avoid tipping or knocking. Always wear gloves and safety glasses when around chemicals.
4. Review and follow instructions for changing N₂ cylinders. **NEVER CONNECT A NITROGEN CANISTER DIRECTLY TO THE UNIT.** To avoid potential explosion that could result in grave injury or even death, **ALWAYS CONNECT THE CANISTER TO THE N₂ REGULATOR.** There are two safety valves, located separately. One is in the regulator and one on the N₂ canister. **DO NOT REMOVE VALVES, AND DO NOT EXCEED 50 PSI.**

DO NOT ATTEMPT TO REFILL N₂ CANISTERS! Refills are available where most canisters are sold (see page 8 for more information).

Tips to save energy and maintain optimum performance:

When positioning this unit: If used freestanding, allow 4 inches of clearance on top, at the sides and in the rear for sufficient airflow.

Do not use under a bar or counter unless your model is intended for built-in installation (“BI” in model number).

SAVE THESE INSTRUCTIONS

NOTE on Model Number suffixes:

NCF: for nitro-infused cold brew coffee

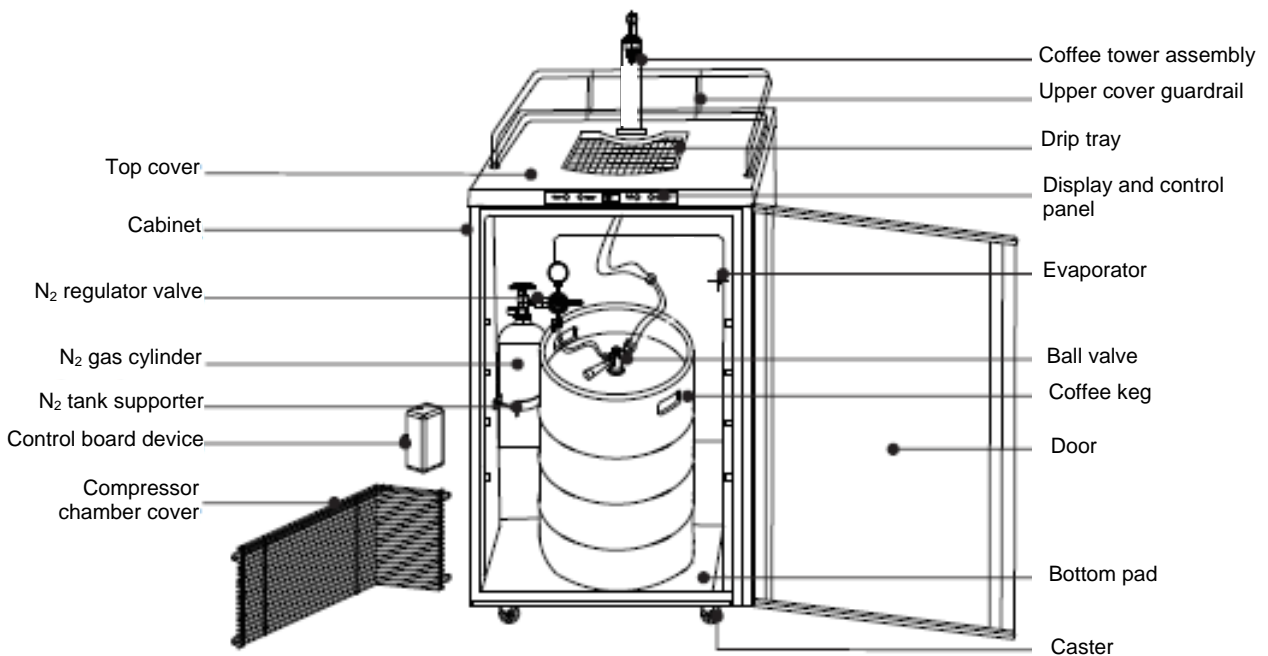
CF: for “flat” cold brew coffee

CMTWIN: for both types

7: Commercially listed to NSF-7 standards

BI: for built-in installation

LOCATION OF PARTS



BEFORE USING FOR THE FIRST TIME

These models are designed for dispensing coffee only, and are not recommended for storing perishable foods such as meats or dairy products.

After casters are attached and before connecting the appliance to the power supply, leave it standing for at least 8 to 10 hours. This allows the refrigerant to drain back into the compressor and reduces the risk of malfunctions in the cooling system caused by shipping.

Clean the appliance thoroughly, especially the interior. (See *Maintenance of the Coffee Dispenser*.) Proper grounding must be ensured to reduce the risk of shock and fire. Do not cut or remove the grounding plug!

TIPS FOR SAVING ENERGY

Try not to open the door too often, especially when the weather is hot and humid. Once you open the door, close it as soon as possible.

If possible, disconnect the power before changing a keg of coffee.

Keep the unit out of direct sunlight.

Periodically, check that the coffee dispenser seals well and that none of the contents prevent the door from closing.

COFFEE DISPENSER ACCESSORIES

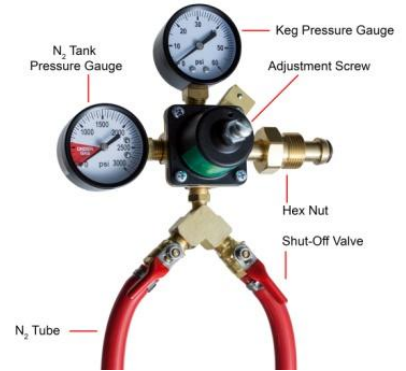
Tower Assembly



Ball Lock (Pepsi Kegs)



N₂ Regulator Valve



Cornelius Keg



(not included)

N₂ Gas Cylinder



COFFEE DISPENSER ASSEMBLY

Be sure you have a thorough familiarity with the assembly and installation process before turning on your coffee dispenser.

NOTE: Once casters are assembled, place your unit in an upright position and allow it to sit for at least 8-10 hours before plugging into an outlet. This will allow the refrigerant to settle before operation.

Caster Assembly

1. Remove everything from the cabinet and lay the unit on a clean, dry and padded surface.
2. Install casters into holes on bottom of unit as shown and tighten with a wrench. Two of the four casters provided are equipped with locks to prevent slippage of the keg on smooth surfaces such as hardwood floors, linoleum or tile. **These casters should be installed on the front of the unit.**
3. Once all four casters are attached, return the coffee dispenser to an upright position and allow it to rest for at least 8-10 hours. (See Note above.)

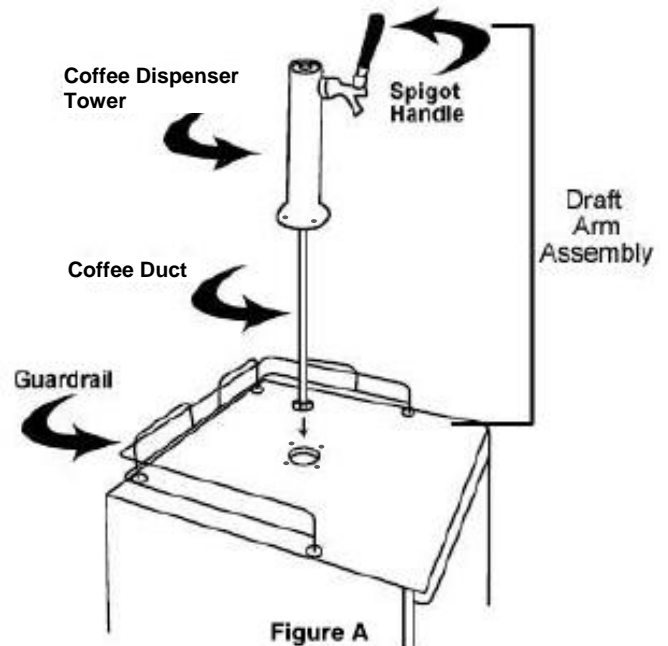


Figure A

Guardrail Installation

To install the guardrail,

1. Place the guardrail on top of the coffee dispenser and line up the feet of the guardrail with the holes on top of the cabinet.
2. Using the screws provided, secure each foot to the cabinet.

Coffee Tap Installation

1. Put draft tower directly over the hole on the top of the coffee dispenser's upper surface. Fix the tower assembly with screws directly to the upper surface of the dispenser. (See figures A and B in the next column.)

While not required, we recommend the use of the black rubber gasket when installing the coffee tap. Using the gasket will provide a more secure seating for the arm assembly.



Figure B

N₂ Regulator Installation

Proper installation of your nitrogen regulator and a thorough understanding of N₂ canisters are essential to the safe use of this product. Review and follow instructions for handling N₂ cylinders and this section in particular to ensure your safety and the safety of others.

NEVER CONNECT A NITROGEN CANISTER DIRECTLY TO THE UNIT! To avoid potential explosion that could result in grave injury or even death, ALWAYS CONNECT THE CANISTER TO THE N₂ REGULATOR.

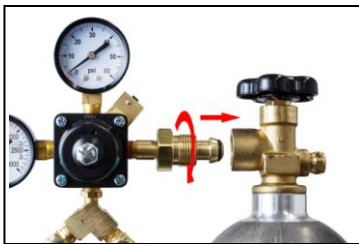
IMPORTANT! Your N₂ canister is shipped to you **EMPTY** for safety reasons. You will need to get this canister filled before you can use your unit. In most areas, you can get canisters filled at:

- stores that sell kegs
- party stores or convenience stores
- fire and welding supply stores.

DO NOT ATTEMPT TO REFILL N₂ CANISTERS YOURSELF!

DANGER! Nitrogen is a potentially dangerous gas. Canisters or cylinders are under pressure and proper handling is essential to safety. ALWAYS HANDLE WITH CARE!

To install the nitrogen (N₂) cylinder:



1. Using a wrench, tighten the hex nut port on the regulator valve to the N₂ gas outlet on the N₂ gas cylinder. (See figure D.)

Figure D

2. Place the N₂ gas cylinder into the bracket on the rear wall of the coffee dispenser's inside cabinet and fix the N₂ cylinder with the bolt. (See figure E.)



Figure E

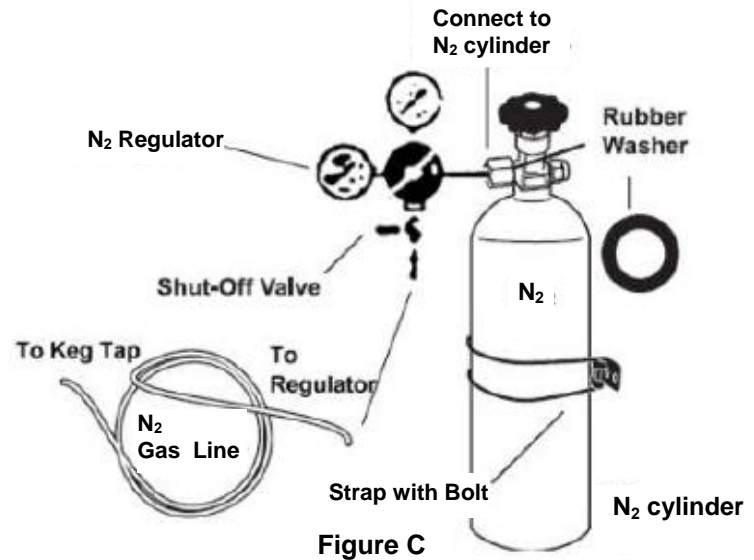


Figure C



3. Carefully place the keg inside the coffee dispenser. Attach the coffee tube from the tower to the “out” post of the of the Cornelius keg by pushing the ball lock down over the “out” post until it snaps in place. (See figure F.)

Figure F

4. Attach the N₂ tube to the “in” post of the Cornelius keg by pushing the ball lock down over the “in” post until it snaps on.
5. Set the desired pressure on the regulator valve. If serving flat iced coffee, open the regulator valve and set the pressure between 4-8 psi. If serving nitro-infused coffee from the stout-style tap, set the pressure between 30-45 psi.
6. Install the tap handle(s) and coffee tap(s). Screw the tap handle clockwise into the coffee tap to make a firm connection, then connect the tap to the coffee tower components and tighten with a wrench.

NOTE: For optimum nitro-infused coffee service, agitate the keg before serving.

7. Install the upper cover guardrail (provided with your kegerator) and drip tray.

SPECIAL PRECAUTIONS: Ensure that the safety devices for your pressurized system are installed and remain installed. Once installed, **NEVER** remove the rubber washers in the regulator attachment nut to the canister or in the tap mechanism. **NEVER** bypass these safety features.

Failure to comply will void your warranty and could result in serious injury or death!

Notes:

- These taps are designed for dispensing coffee and should not be used for milk or any other substance.
- When replacing the coffee keg, first turn the safety switch on the N₂ regulator valve and remove the ball locks to take out the keg.
- When replacing the N₂ gas cylinder, remember to turn off the main switch of the N₂ tank and the safety switch on the N₂ regulator valve. Afterwards, use a wrench to loosen the hexagonal nut port connecting the N₂ regulator valve with the N₂ tank. Then, using a wrench, remove the fixed bolt of the N₂ tank.
- During the installation process, be sure that all parts are connected tightly and that there are no gas leaks.
- High-pressured compressed gas in the N₂ tank can be dangerous if not handled properly. For optimum safety, make a note of the D.O.T. testing date on the cylinder neck before installation. If it is more than 5 years old, do not use.
- Keep the gas cylinder away from heat sources. Unused cylinders should be placed upright in a cool, ventilated place, preferably at 70°F.

PLACEMENT AND INSTALLATION

Choosing the Right Place

To ensure that your coffee dispenser works at the maximum efficiency it was designed for, install it in a location where there are proper air circulation and electrical connections.

Choose a location where the appliance will be away from any heat sources and will not be exposed to direct sunlight.

Remove all packing materials before using the coffee dispenser.

Place the machine on a smooth, flat and sturdy surface.

Installation

Your appliance is not designed to operate in enclosed spaces. When placing your unit, make sure you allow at least 4" of clearance at the sides, rear and top to allow for adequate airflow.

Applications

The SBC635M coffee dispenser models meet UL Standard 250 and are suitable for residential use.

Connecting to Power Supply

Connect your appliance to a 3-prong power supply socket (which has a ground terminal). If you only have a two-prong outlet, have it replaced by a qualified technician with an outlet that meets the local codes.

➤➤➤ DO NOT USE AN EXTENSION CORD ◀◀◀

Required nominal voltage and frequency are indicated on the rating plate. The connection to the power supply and grounding has to be made according to current standards and regulations. The appliance resists temporary voltage fluctuations with a tolerance of $\pm 10\%$.

Once connected, allow the appliance to operate empty for two to three hours before putting a coffee keg inside.

Reversing the Door Swing

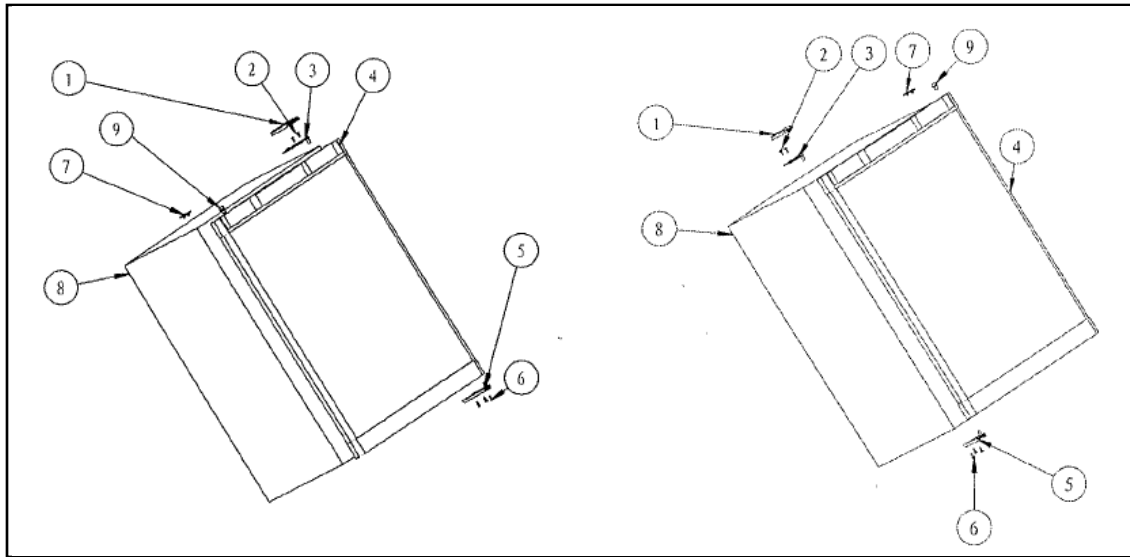


Figure 1 (Default position)

Figure 2 (After door reversal)

1. Upper hinge cover
2. Screws
3. Upper hinge
4. Door
5. Lower door hinge

6. Screws
7. Hole cover
8. Cabinet
9. Pin cap

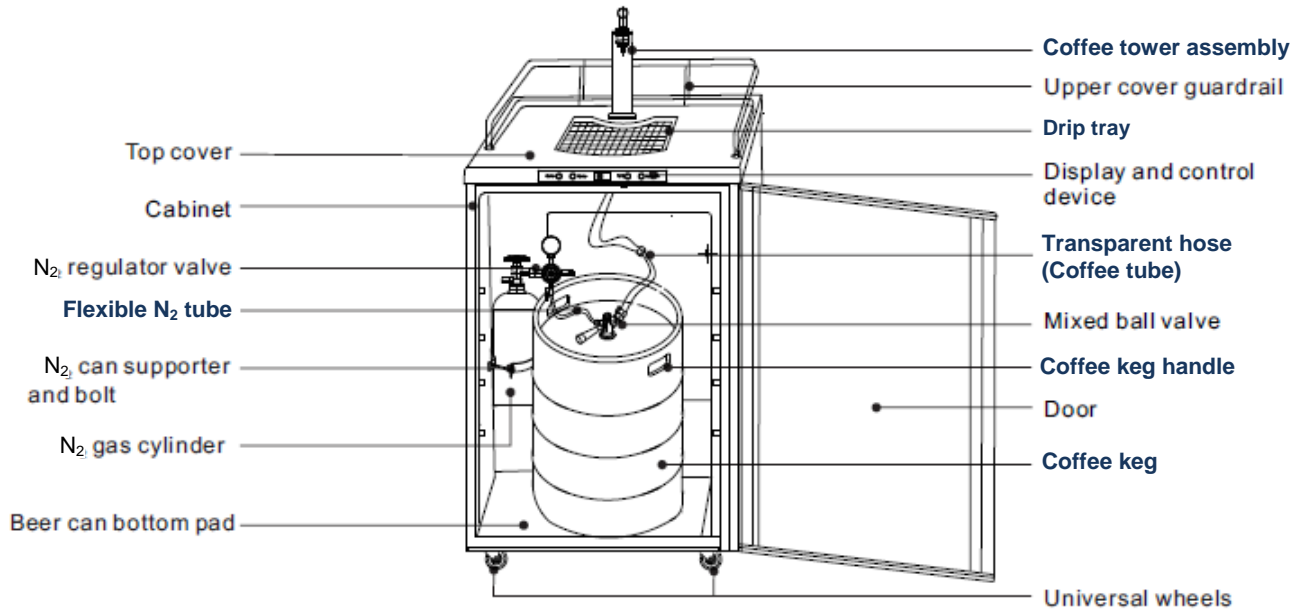
The coffee dispenser can be opened from either the right side or the left. By default, the door hinge is on the right side. If you prefer it on the left, please follow these instructions:

Note: All of the parts that are removed must be kept for the reinstallation of the door.

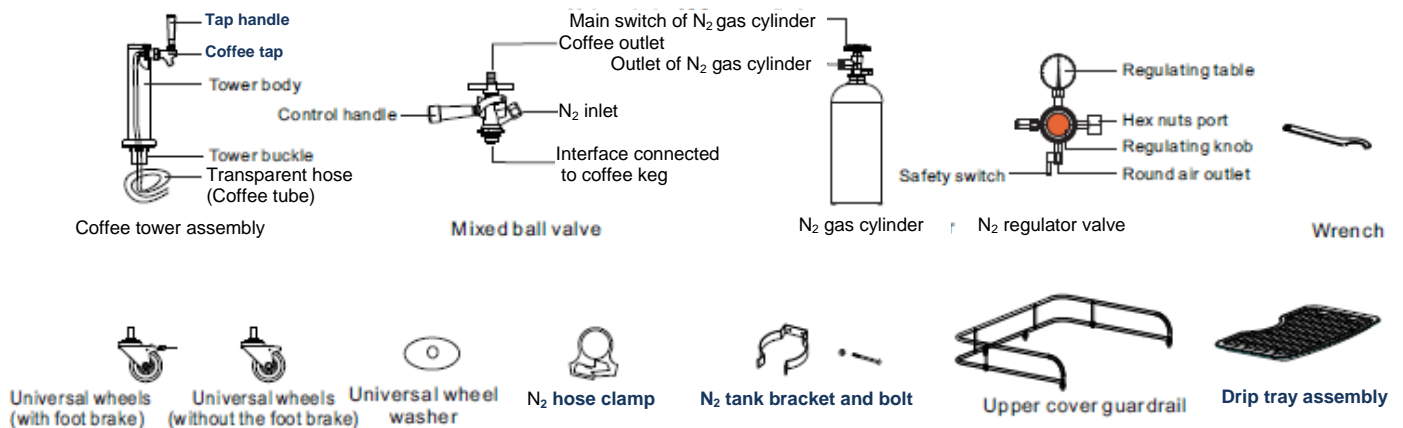
1. Remove the three screws (6) holding lower door hinge (5). Keep hinge for later use.
2. Remove the door from the upper hinge (3), and keep the padded surface upward to prevent scratching.
3. Remove the upper hinge cover (1), remove the two screws (2), remove the upper hinge (3) and keep it for later use.
4. Remove the hole cover (7) and transfer it to the same location on the opposite side.
5. Insert the lower door hinge (5) into the left side, fixing the hinge into place by tightening all the screws (6).
6. Remove the pin cap (9) from the left side of the upper door frame and then transfer it to the same location on the opposite side.
7. Set the door on the lower door hinge (5), keep the door level, then fix the upper hinge (3) to the body (8) by the screws (2).
8. Put on the upper hinge cover (1).

Installation of Accessories

Diagram of overall structure

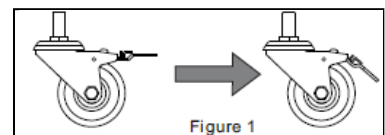


Installation components



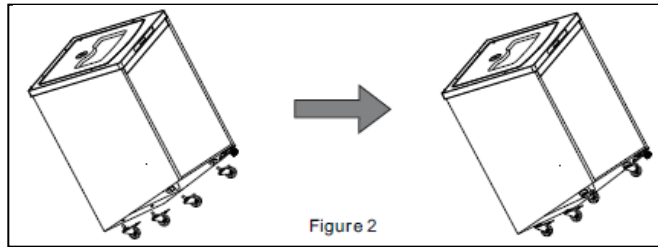
Installation steps

1. Install universal wheels:
Lock braking guidelines for universal wheels with foot brakes (See Figure 1):



Install the two universal wheel washers at the front of the cabinet base, and then install two universal wheels without foot brakes. Next, install the two universal wheels with foot brakes at the back of the cabinet base. Once

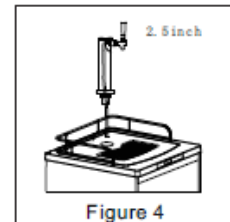
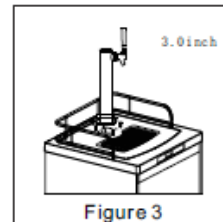
installed these rear wheels will keep the unit from moving if you step on the foot brakes (See Figure 2):



2. Install the coffee tower assembly and the mixed ball valve:

a) Plug the coffee tower assembly into the top cover of the coffee dispenser:

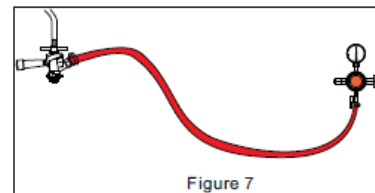
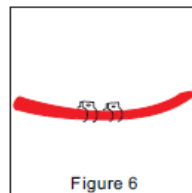
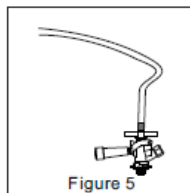
3.0" tower: This does not require a tower buckle. Put coffee tower directly over the hole at the top of the coffee dispenser's upper surface. Fix the tower assembly with screws directly on the upper surface of the coffee dispenser. (See Fig. 3).



2.5" tower: This requires the tower buckle.

Place the coffee tower at the hole in the upper surface of the coffee dispenser at an inclination of 60°, and rotate 60° clockwise along the card slot. Be sure the tap is facing toward the front of the machine. Attach the coffee tower with washers (See Figure 4).

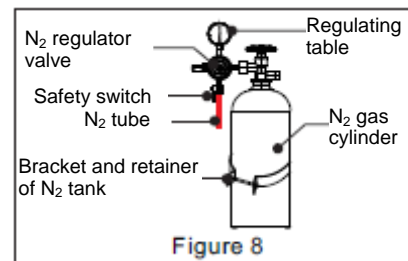
b) Take out the accessories of the mixed ball valve. Attach the transparent hose to the coffee outlet of the mixed ball valve (See Figure 5).



3. Install N₂ gas cylinder and N₂ regulator valve:

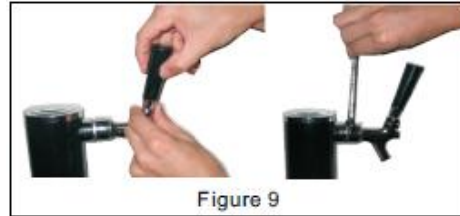
a) Fix the two N₂ hose clamps on the N₂ tube (See Figure 6).

b) Connect the ends of the N₂ tube respectively to the N₂ intake port of the mixed ball valve and the round outlet of the N₂ regulator valve. Lock these connections firmly with the two clamps on the N₂ tube (See Figure 7).



c) Using the wrench, tighten the N₂ regulator table valve with the hex nut port to the gas outlet of the N₂ tank (See Figure 8).

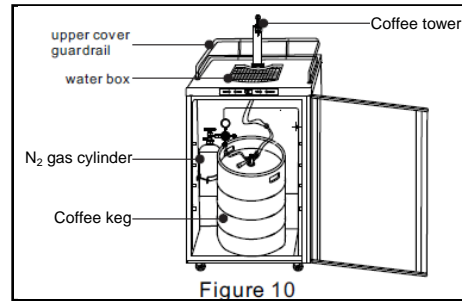
- d) Place the N₂ tank and N₂ regulator valve component into the cabinet and fix the N₂ tank with tank bracket and bolt (See Figure 8).



4. Install the coffee keg:

Place the coffee keg into the cabinet and firmly connect the keg's opening to the connection port of the mixed ball valve (See Figure 10).

Note: To place a keg into the cabinet, use the keg handle to move the keg to the front of the open coffee dispenser, then carefully tip the keg



so that the raised bottom edge contacts the edge of the cabinet. Finally, lift the keg handle to raise the keg to the level of the floor of the cabinet and push the keg into place.

5. Install tap handle and coffee tap:

Screw the tap handle clockwise into the coffee tap to make a firm connection. Then connect the tap to the coffee tower components and tighten with a wrench (See Figure 9).

6. Install upper cover guardrail and drip tray:

Set the upper cover guardrail and drip tray on top of the coffee dispenser (See Figure 10).

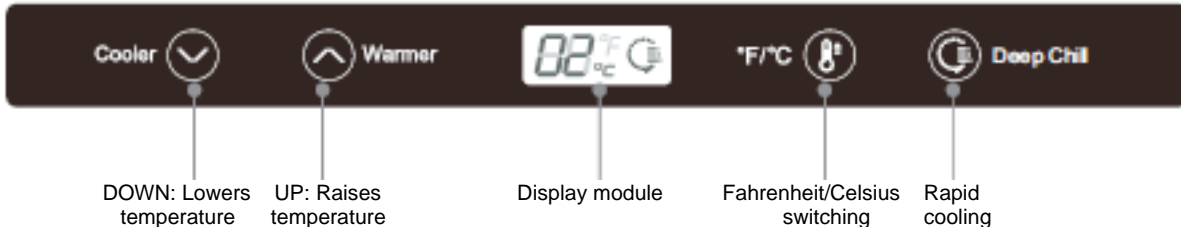
Notes:

- When replacing the coffee keg, first turn off the safety switch on the N₂ regulator valve and remove the mixed ball valve to take out the keg.
- When replacing the N₂ gas cylinder, remember to turn off the main switch of the N₂ gas cylinder and the safety switch on the N₂ regulator valve. Afterwards, use a wrench to loosen the hexagonal nut port connecting the N₂ regulator valve with the N₂ tank. Then, using a wrench, remove the fixed bolt of the N₂ tank to take out the N₂ tank.
- During the installation process, be sure that all parts are connected tightly and that there are no gas leaks.
- When connecting the hose to the connection port, you can dip the ends into warm water to make the connection easier.
- If the high-pressure compressed gas in the N₂ tank is not handled properly, it could be dangerous:
 - a. Make a note of the D.O.T. testing date on the cylinder neck before installation. If it is more than 5 years old, don't use the product. Return it to the gas supplier.
 - b. Keep gas cylinder away from heat sources. Unused cylinders should be placed upright in a cool, ventilated place (preferably at 70°F).

OPERATION

Control Panel

The control panel is located just above the door, and looks like this:



Setting the Temperature

Adjust the DOWN or UP button on the control panel until the display module shows the desired temperature.

The display module shows the set temperature, and the temperature-controlled range varies from 32 to 50°F (0 to 10°C).

The display module shows 5°C at the initial power up. Each press of the DOWN or UP button decreases or increases the temperature displayed by 1°C (1°F).

The optimal temperature for the storage and distribution of coffee is 34 - 38°F (1.1 to 3.3°C).

Switching between Celsius and Fahrenheit

You can switch between a Celsius and Fahrenheit temperature display by pressing the °F/°C button. When the displayed temperature is in Celsius, the “°C” symbol will be illuminated; with a Fahrenheit display, “°F” will be illuminated.

‘Rapid Cooling’ Function

Press the Deep Chill button to enter the Rapid Cooling state. The “rapid cooling” icon on the display module will light and the temperature display will read “00”. After entering the Rapid Cooling mode, the appliance will work continuously for 24 hours and the icon will remain lit. After that time, the icon will turn off and the appliance will return to its former state.

You can cancel the Rapid Cooling mode any time during the 24 hour period by simply pressing the Deep Chill button again.

Note: The Rapid Cooling function is normally used only for cooling the first keg of coffee in the appliance, when that keg is to be used as soon as possible. To prevent over-cooling, do not use Rapid Cooling for succeeding kegs.

Automatic Defrosting

There is usually no need to defrost the coffee dispenser because the ice deposited on the inner back wall is automatically defrosted. Ice deposits on the inner back wall during compressor operation. Later on, when the compressor is not operating, the ice defrosts and water drains through the outlet in the inner back wall into the drain pan situated above the compressor where it evaporates. If you see water building up in the rear of the unit, check that the drain trough is not clogged. Use a pipe cleaner or a piece of flexible wire. During extremely hot and humid weather, some ice may build up. If necessary, remove contents of the coffee dispenser, unplug the unit and allow defrosting. A hair dryer may facilitate the process.

Error Prompts

When the following prompts appear in the display module, there is a failure in the appliance. Although one of the fault conditions occurs, the coffee dispenser may still work. However, you should contact our Service Department as soon as possible to obtain advice on handling the situation.

Prompt	E1	E4	E7
Fault	Temperature sensor failure in the refrigerated zone	Defrosting sensor failure in the refrigerator compartment	Ambient temperature sensor fault

Note: When two or more sensors fail simultaneously, all fault codes will display alternately on the display module. If the ambient temperature and defrost sensors fail, any key may be pressed. The temperature is adjustable. The fault display will be restored after 15 seconds.

Normal Functioning

- If there is a sound of rushing water when the machine is in use, the noise is caused by the refrigerant flowing in the cooling pipes and running through the compressor. This is a normal phenomenon.
- The coffee dispenser has no heating function. When the temperature is set higher than the ambient temperature, the machine will not run.

Dispensing Coffee

Follow these steps to dispense coffee:

1. Make sure the coffee dispenser is plugged in properly to a 120V, 60Hz, 15 amp grounded AC outlet.
2. Place the drip tray under the coffee tap.
3. Open the coffee faucet by pulling the tap towards you quickly and completely to dispense the coffee.

4. If your coffee is dispensing too slowly, adjust the pressure on the regulator judiciously. **(DO NOT EXCEED 8 PSI FOR “FLAT” COLD BREW COFFEE, OR 45 PSI FOR NITRO-INFUSED.)**

Note: It is normal to see condensation forming on the tap. It is caused by the difference in temperature between the cold coffee and the inner surfaces of the tap when coffee is flowing through the line.

Note: If coffee does not dispense, review sections on Coffee Dispenser Assembly.

MAINTENANCE OF THE COFFEE DISPENSER

Cleaning

To optimize cooling and to save energy at the same time, dust the back of the coffee dispenser periodically.

The interior should be cleaned regularly. Use a soft towel or sponge that has been dampened in a solution of mild detergent. Rinse with clean water and dry with a cloth. Leave the door open for a while to allow the unit to dry thoroughly before turning the power back on.

Do not use a hard brush, steel wool, wire brush, or abrasives such as toothpaste, or organic solvents like alcohol or acetone to clean the coffee dispenser.

When cleaning or rinsing the unit, be careful not to let the control panel or any electrical components become wet.

Out of Service

If the machine will be out of service for more than three weeks, unplug it and clean and dry it thoroughly. Allow the door to remain open slightly to prevent the buildup of mold and odors.

Transporting the Unit

Firmly fix any loose items inside the coffee dispenser with tape. Tape the door shut so it will not open during transportation.

Loosen the two foot brakes before moving the unit.

TROUBLESHOOTING

If there is a problem with the coffee dispenser, see if you can find it listed in the chart below. You may be able to save yourself the cost of a service visit.

Problem	Possible Cause
The coffee dispenser doesn't work.	Power supply not firmly connected. Supplied voltage is too low. Tripped circuit breaker or blown fuse.
The machine switches on and off frequently.	Indoor temperature is higher than usual. Machine door is opened frequently. Door is not completely closed. Temperature control is not set correctly.
Door cannot be closed properly.	Coffee keg not properly placed. Coffee dispenser is not level. Door was reversed and re-installed incorrectly. Metal plate or coffee kegs are out of place.
Noise	Rushing noise may be the sound of refrigerant flow, which is normal. As each cycle ends, the gurgle of refrigerant flow may be heard. Contraction and expansion of inner wall may cause pops and crackles.

LIMITED WARRANTY

ONE-YEAR LIMITED WARRANTY

Within the 48 contiguous United States, for one year from the date of purchase, when this appliance is operated and maintained according to instructions attached to or furnished with the product, warrantor will pay for factory-specified parts and repair labor to correct defects in materials or workmanship. Service must be provided by a designated service company. Outside the 48 states, all parts are warranted for one year from manufacturing defects. Plastic parts, shelves and cabinets are warranted to be manufactured to commercially acceptable standards, and are not covered from damage during handling or breakage.

5-YEAR COMPRESSOR WARRANTY

1. The compressor is covered for 5 years.
2. Replacement does not include labor.

ITEMS WARRANTOR WILL NOT PAY FOR:

1. Service calls to correct the installation of your appliance, to instruct you how to use your appliance, to replace or repair fuses or to correct wiring or plumbing.
2. Service calls to repair or replace appliance light bulbs or broken shelves. Consumable parts (such as filters) are excluded from warranty coverage.
3. Damage resulting from accident, alteration, misuse, abuse, fire, flood, acts of God, improper installation, installation not in accordance with electrical or plumbing codes, or use of products not approved by warrantor.
4. Replacement parts or repair labor costs for units operated outside the United States.
5. Repairs to parts or systems resulting from unauthorized modifications made to the appliance.
6. The removal and reinstallation of your appliance if it is installed in an inaccessible location or is not installed in accordance with published installation instructions.

DISCLAIMER OF IMPLIED WARRANTIES; LIMITATION OF REMEDIES

CUSTOMER'S SOLE AND EXCLUSIVE REMEDY UNDER THIS LIMITED WARRANTY SHALL BE PRODUCT REPAIR AS PROVIDED HEREIN. IMPLIED WARRANTIES, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED TO ONE YEAR. WARRANTOR SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, OR LIMITATIONS ON THE DURATION OF IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS, SO THESE EXCLUSIONS OR LIMITATIONS MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS AND YOU MAY ALSO HAVE OTHER RIGHTS, WHICH VARY FROM STATE TO STATE.



WARNING: This product can expose you to chemicals including Nickel (Metallic) which is known to the State of California to cause cancer.

For more information go to www.P65Warnings.ca.gov

Note: Nickel is a component in all stainless steel and some other metal components.

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SUMMIT

For parts and accessory ordering,
troubleshooting and helpful hints, visit:
www.summitapplianceparts.com